RATCHETS RATCHET ACCESSORIES DENTAL PRODUCTS

PRODUCT CATALOGUE



A company of the KLINGEL MEDICAL GROUP

General information

All ratchets are available with different tool connections marked with colour codes. This allows you to easily identify the colour code of your ratchet and find the accessories available for it. The tool connection is the inner diameter (ϕ) of the ratchet head into which the ratchet wheel and/or the tool will be fitted later.

Pic Item no. Tool connection

Colour code

0	0000000	Ø7mm	e.g. "Straumann"
0	0000000	Ø 8 mm	e.g. "Nobel Biocare"
0	0000000	Ø 9.5 mm	with changeable ratchet wheel
0	0000000	Ø 9.5 mm	with changeable ratchet wheel
0	0000000	Ø 9.5 mm	with changeable ratchet wheel
0	0000000	Ø 12 mm	for adapter rings shown on page 14,
			compatible with all tool connections

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Introduction

Josef Ganter Feinmechanik has been well-known for the development and manufacturing of torque ratchets. The DIN EN ISO 13485:2016 certified company belongs to the Klingel medical metal group, with their headquarters in Pforzheim and their worldwide operation. Josef Ganter offers a wide range of standard ratchets going along with customized versions as well as all additional accessories needed.

Why use a Josef Ganter ratchet?

Our ratchets are robust, long-lasting, easy to handle with uncomplicated cleaning instructions. We use a larger spring than other manufacturers. The spring force therefore remains constant over a long period and doesn't change. The ratchet can be adjusted as required. We colour individual labellings with sterilizable ceramic paint, so that the values set are more clear and readable at any time. Multicolour designs are also available.

With 10 to 100 Ncm we cover a wide range of torques in various designs. All torque ratchets have a locking function to enable transmission of greater torques and are certified as a class 1 medical product within the scope of the MDR regulation (EU). With modern state-of-the-art CNC long turning machines and turning and milling centers with up to 12 axes, we manufacture small and large series as well as sample parts according to customer requirements.

Application and operating of the torque ratchets

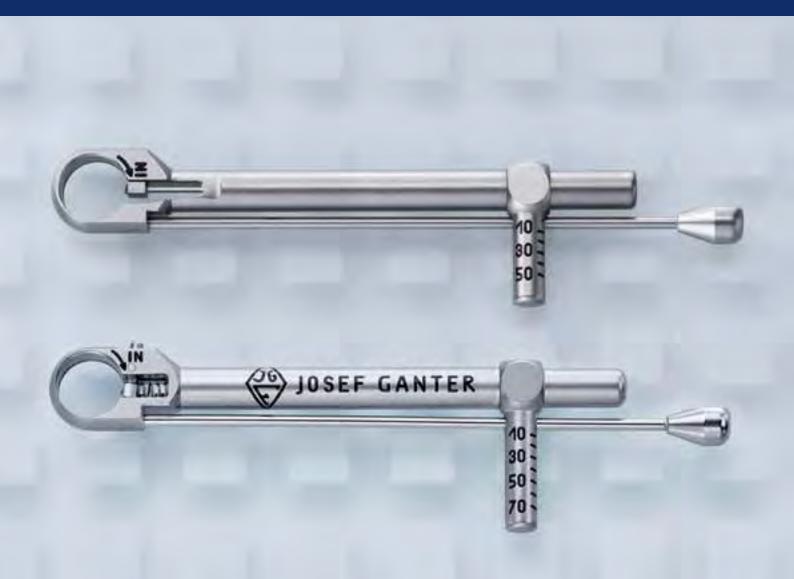
The success of the implant treatment depends on the precise tightening of the parts placed directly on the implant. A pre-stressed tightening of the screw will help avoid any risk of screw loosening. Also, high tightening torques may lead to screw fracture.

A secure tightening can only be generated through the use of a precision instrument offering a torque control system.

The torque ratchet is used for inserting implants or torque-controlled tightening of screw-retained abutments. The head of the ratchet has a holder for various tools, such as screwdrivers and insertion instruments.

1

One-piece torque ratchet



Your advantages

- Individual colour paint or laser print customer logo/logotype available.
- Position of the customer's logo: on the bending rod torque ratchet.
- > Optimum readability of scale values with sterilizable ceramic paint.
- Different colours are available for all coloured labels. Multicolour designs are also possible.
- > Also available as gold-plated version.
- Comprises only one single part. Minimum cleaning effort without dismounting of the ratchet – therefore significant time saving while preparing in the medical daily routine.



One-piece torque ratchet

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One-piece torque ratchet





Gold-plated ratchet

Tool connection Colour code Pic Torque range Item no. 1000900-F e.g. "Straumann" 10 – 50 Ncm Ø7mm e.g. "Nobel Biocare" 1000901-F 10 – 50 Ncm Ø8mm _ Ø 9.5 mm with changeable ratchet wheel 1 1000902-F 10 – 50 Ncm

Pic	ltem no.	Torque range	Tool connection	Colour code
-	1000900-G	10 – 50 Ncm	Ø 7 mm e.g. "Straumann"	
-	1000901-G	10 – 50 Ncm	Ø 8 mm e.g. "Nobel Biocare"	
2	1000902-G	10 – 50 Ncm	Ø 9.5 mm with changeable ratchet whee	

One-piece torque ratchet



Pic Item no. Torque range

 1001000
 10 - 70 Ncm
 Ø 7 mm
 e.g. "Straumann"

 1001001
 10 - 70 Ncm
 Ø 8 mm
 e.g. "Nobel Biocare"

 1001002
 10 - 70 Ncm
 Ø 9.5 mm
 with changeable ratchet wheel

Tool connection

Colour code

One-piece torque ratchet

2

Ratchet with optional torque attachment



Can be used as ratchet without torque indication or be expanded within seconds into a ratchet with torque indication by simply attaching the torque attachment.

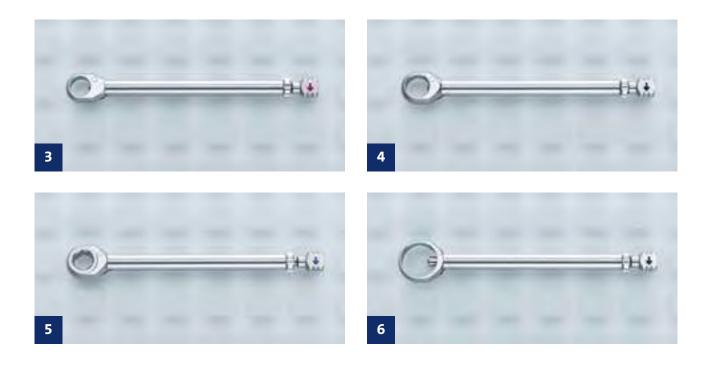
Your advantages

- Colour paint or laser print customer logo/ logotype available.
- Position of the customer's logo: on the ratchet and/or on the torque attachment.
- Optimum readability of scale values with sterilizable ceramic paint.
- > Different colours are available for all coloured labels. Multicolour designs are also possible.
- Comprises two/three individual parts only.
 Dismounting of the ratchet for sterilization is done within seconds.





Ratchet



Each of the ratchets listed here can be combined with the torque attachment shown on page 13.

Pic Item no. Tool connection

Colour code

3	1000603	Ø7mm	e.g. "Straumann"	
4	1000604	Ø 8 mm	e.g. "Nobel Biocare"	
5	1000605	Ø 9.5 mm	with changeable ratchet wheel, see accessories	
6	1000606	Ø 12 mm	for adapter rings shown on page 14,	
			compatible with all tool connections	

Torque attachment











Each of the torque attachments listed here can be combined with each type of ratchets shown on page 12.

Pic	ltem no.	Torque range	Comments
7	1010624	10-35 Ncm	
8	1010625	10-45 Ncm	
9	1010623	10–70 Ncm	
10	1010626	10–100 Ncm	
11	1010628	50–250 Ncm	For safe implant extraction

Adapter rings for ratchet 1000606





With only one ratchet, each of the three tool connections can be operated by changing the adapter rings.

Pic Item no. Tool connection

12	1000677	Ø7mm	e.g. "Straumann"
13	1000678	Ø 8 mm	e.g. "Nobel Biocare"
14	1000679	Ø 9.5 mm	with changeable ratchet wheel, see accessories

Adapter rings for ratchet 1000606



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Ratchet with optional torque attachment

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3

Bending rod torque ratchet



3

Your advantages

- Colour paint or laser print customer logo/ logotype available.
- > Position of the customer's logo: on the ratchet.
- Optimum readability of scale values with sterilizable ceramic paint.
- > Different colours are available for all coloured labels. Multicolour designs are also possible.
- Comprises two individual parts only.
 Dismounting of the ratchet for sterilization is done within seconds.

Bending rod torque ratchet







F	Pic	ltem no.	Torque range	Tool connection C	Colour code
	15	1000600	10-70 Ncm	Ø7mm e.g. "Straumann"	
	16	1000602	10–70 Ncm	Ø 8 mm e.g. "Nobel Biocare"	
	17	1000601	10-70 Ncm	Ø 9.5 mm with changeable ratchet wh	ieel

The torque range can be reduced or customized figures be applied, e.g. 10–50 Ncm / 25–70 Ncm / 25–55 Ncm. Please ask for an individual offer.



Ratchet



4

Your advantages

- Colour paint or laser print customer logo/ logotype available.
- > Position of the customer's logo: on the ratchet.
- Optimum readability of scale values with sterilizable ceramic paint.
- > Different colours are available for all coloured labels. Multicolour designs are also possible.
- Comprises two individual parts only.
 Dismounting of the ratchet for sterilization is done within seconds.





Total length: 90 mm

Pic Item no. Tool connection

Colour code

_	-	1000212	Ø7mm	e.g. "Straumann"
-	-	1000213	Ø 8 mm	e.g. "Nobel Biocare"
1	.8	1000204	Ø 9.5 mm	with changeable ratchet wheel



Total length: 71 mm

Pic

Item no. Tool connection

Colour code

_		1000281	Ø7mm	e.g. "Straumann"	
-		1000282	Ø 8 mm	e.g. "Nobel Biocare"	
19	9	1000283	Ø 9.5 mm	with changeable ratchet wheel, see accessories	



Total length: 54 mm

Pic Item no. Tool connection

1000284 Ø 7 mm e.g. "Straumann" 1000285 Ø 8 mm e.g. "Nobel Biocare" 20 1000286 Ø 9.5 mm with changeable ratchet wheel, see accessories

-

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5

Torque ratchet

120 12 0 111 In of

These ratchets offer an excellent user-friendliness, since the torque can be adjusted before starting the surgical procedure.

As soon as the required torque value is reached during the surgery, a clicking sound will indicate its achievement and the applied force will instantly be turned off.







Special ratchets are also available.

Your advantages

- Colour paint or laser print customer logo/ logotype available.
- Position of the customer's logo: on the ratchet.
- Optimum readability of scale values with sterilizable ceramic paint.
- > Different colours are available for all coloured labels. Multicolour designs are also possible.
- > Can completely be disassembled for sterilization.
- In addition to the option of setting a predefined torque value, the ratchet offers a blocking function allowing the transfer of higher torques.
- The large external spring ensures a constant, non-changing spring force level over a long period.

Torque range 10–35 Ncm and 10–45 Ncm







Pic Item no. Torque range Tool connection

Colour code

21	1000205	10-35 Ncm	Ø7mm	e.g. "Straumann"	
-	1000203	10-45 Ncm	Ø7mm	e.g. "Straumann"	
-	1000214	10-35 Ncm	Ø 8 mm	e.g. "Nobel Biocare"	
22	1000215	10-45 Ncm	Ø 8 mm	e.g. "Nobel Biocare"	
-	1000201	10-35 Ncm	Ø 9.5 mm	with changeable ratchet wheel	
23	1000202	10-45 Ncm	Ø 9.5 mm	with changeable ratchet wheel	

Torque range 10–70 Ncm







Item no. Torque range Tool connection

Colour code

24	1000701	10–70 Ncm	Ø7mm	e.g. "Straumann"	
25	1000700	10–70 Ncm	Ø 8 mm	e.g. "Nobel Biocare"	
26	1000702	10–70 Ncm	Ø 9.5 mm	with changeable ratchet wheel	

Torque range 15-60 Ncm / 15-80 Ncm / 15-100 Ncm







Pic

Item no. Torque range Tool connection

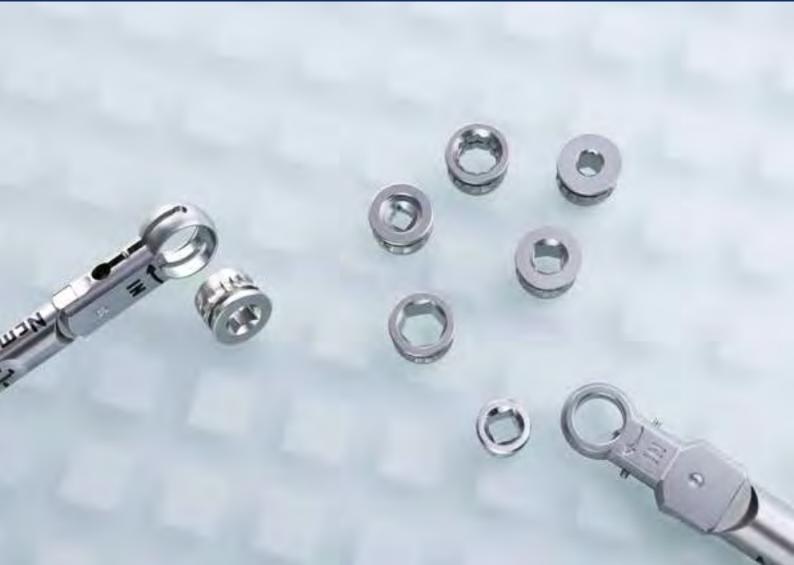
Colour code

- 1000206 15-60 Ncm Ø 7 mm e.g. "Straumann" 27 1000207 15-80 Ncm Ø 7 mm e.g. "Straumann" 28 1000208 15-100 Ncm Ø 7 mm e.g. "Straumann" - 1000216 15-60 Ncm Ø 8 mm e.g. "Nobel Biocare" - 1000217 15-80 Ncm Ø 8 mm e.g. "Nobel Biocare"	
28 1000208 15–100 Ncm Ø 7 mm e.g. "Straumann" - 1000216 15–60 Ncm Ø 8 mm e.g. "Nobel Biocare"	-
- 1000216 15–60 Ncm Ø 8 mm e.g. "Nobel Biocare"	27
	28
- 1000217 15-80 Ncm Ø 8 mm e.g. "Nobel Biocare"	-
	-
- 1000218 15–100 Ncm Ø 8 mm e.g. "Nobel Biocare"	-
29 1000209 15-60 Ncm Ø 9.5 mm with changeable ratchet wheel	29
- 1000210 15–80 Ncm Ø 9.5 mm with changeable ratchet wheel	-
- 1000211 15–100 Ncm Ø 9.5 mm with changeable ratchet wheel	-

Torque range 15–60 Ncm / 15–80 Ncm / 15–100 Ncm



Accessories for ratchets



Ratchet wheels are used to attach tools of different forms and sizes to the ratchet.

Your advantages

- "With ball" means that the ball is used to protect the tool attached afterwards from falling out.
- Ratchet wheels withstand a torque force of up to approx. 200 Ncm, hardened ratchet wheels up to approx. 400 Ncm.
- "With spring ring outside": a spring ring protects the ratchet wheel in the ratchet from falling out.
- "With spring ring inside": the tool is protected with a spring ring inside the ratchet wheel from falling out.









In case you need a ratchet wheel with different dimensions, we will be happy to send you our offer.





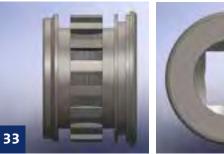
Pic Item no.

Ratchet*

Ratchet wheel*

Colour code

-	1000236	Ø7mm	square 4 mm
30	1000296	Ø7mm	square 4 mm / hardened
-	1000279	Ø7mm	square 4 mm / hardened / 2 balls
-	1000266	Ø 7 mm	2xsquare 4 mm / hardened
-	1000270	Ø7mm	hexagon 3,5 mm
-	1000234	Ø 7 mm	hexagon 3,7 mm
-	1000273	Ø7mm	hexagon 4 mm
-	1000275	Ø 8 mm	hexagon 4 mm**
-	1000292	Ø 8 mm	square 4 mm / hardened / 2 balls**
-	1000293	Ø 8 mm	square 4 mm / hardened**
-	1000295	Ø 8 mm	square 4 mm**
-	1000264	Ø 9.5 mm	2xhexagon 6 mm**,***
31	1000675	Ø 9.5 mm	hexagon 6,4 mm**
32	1000676	Ø 9.5 mm	square 4 mm**
-	1000261	Ø 9.5 mm	square 4 mm / 2 balls
-	1000263	Ø 9.5 mm	square 4 mm / 2 balls**



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All ratchet wheels shown on this page are protected against falling out of the ratchet.

Pic	ltem no.	Ratchet*	Ratchet wheel*	Colour code	
_	1000196	Ø 9.5 mm	square 4 mm** hole 4.2 mm		
33	1000194	Ø 9.5 mm	square 4 mm** hole 4.4 mm		
-	1000267	Ø 9.5 mm	square 4 mm / 2 balls**		
34	1000195	Ø 9.5 mm	hexagon 4 mm**		
35	1000191	Ø 9.5 mm	2xhexagon 6 mm**,***		
-	1000268	Ø 9.5 mm	2xhexagon 6.4 mm**		

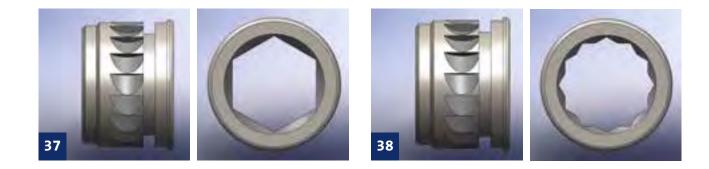
* Tool connection, ** with spring ring outside, *** with spring ring inside



All ratchet wheels shown on this page are protected against falling out of the ratchet.

Pic	ltem no.	Ratchet*	Ratchet wheel*	Colour code	
-	1000233	Ø 9.5 mm	square 3 mm / 1 ball		
36	1000222	Ø 9.5 mm	square 4 mm		
-	1000229	Ø 9.5 mm	square 4 mm / 2 balls		
-	1000271	Ø 9.5 mm	square 4 mm / hardened		
-	1000297	Ø 9.5 mm	2x square 4 mm		
-	1000237	Ø 9.5 mm	square 4.1 mm		
-	1000247	Ø 9.5 mm	square 4.5 mm		
-	1000248	Ø 9.5 mm	hexagon 3 mm		
-	1000239	Ø 9.5 mm	hexagon 3.5 mm		
-	1000262	Ø 9.5 mm	hexagon 4 mm		
-	1000238	Ø 9.5 mm	hexagon 5.1 mm		
-	1000225	Ø 9.5 mm	2x hexagon 5.8 mm***		
-	1000221	Ø 9.5 mm	2x hexagon 6 mm		
-	1000224	Ø 9.5 mm	2x hexagon 6 mm***	2x hexagon 6 mm***	

* Tool connection, ** with spring ring outside, *** with spring ring inside



All ratchet wheels shown on this page are protected against falling out of the ratchet.

Pic	ltem no.	Ratchet*	Ratchet w	Ratchet wheel*	
	4000000	đ o =			
37	1000220	Ø 9.5 mm	hexagon	6.26 mm	
38	1000227	Ø 9.5 mm	2x hexagon	6.26 mm	
-	1000228	Ø 9.5 mm	hexagon	6.4 mm	
-	1000280	Ø 9.5 mm	hexagon	6.4 mm / hardened	
-	1000272	Ø 9.5 mm	hexagon	6.46 mm	
-	1000226	Ø 9.5 mm	hexagon	6.6 mm	

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* Tool connection

* Tool connection

Ratchet adapters for instruments with dental shanks DIN EN ISO 1797-1



The ratchet adapter allows to attach tools with dental shanks (RA shanks) acc. to DIN EN ISO 1797-1 to the ratchet and to hold them securely, e.g. drill extensions or different screwdrivers/tools.

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Ratchet adapters for instruments with dental shanks DIN EN ISO 1797-1



















Pic	ltem no.	Tool connection		Colour code
39	1000235	Ø7mm	e.g. "Straumann"	
40	1000274	Ø7mm	e.g. "Straumann" with W&H-connection (hexagon 3 mn	n) 🛑 🛑
41	1000249	Ø8mm	e.g. "Nobel Biocare"	
42	1000278	Ø8mm	e.g. "Nobel Biocare" with W&H-connection (hexagon 3 mr	n) 🛑 🛑
43	1000246	Ø 9.5 mm	with changeable ratchet wheel required ratchet wheel item no. 1000675 (hexagon 6.26 mm)	
			required ratchet wheel item no. 1000220 / item no. 1000228 or item no. 1000280	
44	1000288	Ø 9.5 mm	with changeable ratchet wheel (W&H hexagon 3 mm) required ratchet wheel item no. 1000675	
			required ratchet wheel item no. 1000220 / item no. 1000228 or item no. 1000280	
45	1000294	Ø 9.5 mm	direct connection no additional ratchet wheel	
46	1000192	Ø 9.5 mm		
47	1000193	Ø 9.5 mm	with W&H-connection (hexagon 3 mm)	

A W&H connection is a hexagonal key with a size of 3 mm.

Accessories for ratchets

Drill extensions

Used to extend the length of instruments with dental shanks acc. to DIN EN ISO 1797-1 (RA shanks).

These articles are not authorised/registered as medical devices by Josef Ganter.



Drill extension Item no. 320-13-R

- > Extension to approx. 18 mm
- > Max. loading: 40 Ncm



Drill extension Item no. 320-16-R

- > Extension to approx. 16 mm
- > Max. loading with hardened RA-shanks: 80 Ncm
- Max. loading with non hardened RA-shanks: 40 Ncm



Drill extension with W&H-connection (hexagon 3 mm) Item no. 320-17-R

- > Extension to approx. 16 mm
- Only for instruments with dental shanks with hexagon 3 mm and according to DIN EN ISO 1797-1
- > Max. loading: 100 Ncm

7

Other dental products





Josef Ganter Feinmechanik GmbH is manufacturer for:

- Tools and screwdrivers in different variations and sizes (as OEM-manufacturer)
- A large variety of turned and milled parts can be made according to customer technical specifications and demands (as contract manufacturer)
- > Starting from Ø 0.5 mm
- > Threads starting from M0.6
- Hexagon sockets and Torx[®] starting from SW 0.7

Made of:

- > Titanium and its alloys
- > Stainless steel
- > Special alloys e.g. Monel
- > Plastics e.g. PEEK, POM, PA
- Non-ferrous metals e.g. aluminium, brass, nickel silver
- > Machining steel

Other dental products

Other dental products







Examples of: abutments, implants, bone screws, prothetic screws, special parts, gingival formers, screws

Other dental products









8

Kit-/Storage boxes



Black plastic storage box Item no. 1000244

- > made of black plastic
- > with transparent cover and blue foam insert
- > without ratchet and tools



> without ratchet



Stainless steel implantology kit "small" Item no. 1000257

- > without ratchet and tools
- > place holder for equipment
- > sterilizable



·····

Stainless steel implantology kit "medium" Item no. 1000258

- > without ratchet and tools
- > place holder for equipment
- > sterilizable

Stainless steel implantology kit "large" Item no. 1000259

- > without ratchet and tools
- > place holder for equipment
- > sterilizable



Josef Ganter Feinmechanik

Josef Ganter Feinmechanik GmbH belongs to the Klingel medical group in Pforzheim. The company was founded in 1926 with its headquarters in Dauchingen (Tuttlingen Area), Germany. For all these years it has grown constantly having customers around the globe and servicing their needs day by day.

Our quality management system meets the requirements of the DIN EN ISO 13485:2016 standards when it comes to development, production, assembly and sales of precision-turned parts for the dental medicine as well as the contract manufacturing and assembly of precision-turned parts for components of medical products.

Benefit from our long-term experience, our know-how, our flexibility and our reliability. Our capable employees will support you and work for your success. On 30 state-of-the-art CNC long-turning lathes and turning and milling centers with up to 12 axes, we manufacture complexly turned parts of highest quality. From small to medium and up to large lot sizes. We cover a diameter range from 0.5 to 32 mm.

We offer a wide variety of raw materials such as titanium, special alloys, stainless steels, freecutting steels, non-ferrous metals and plastics.

Beside CNC-mining, our service portfolio includes sliding surface grinding, polishing, sandblasting, laser welding, passivating, centerless cylindrical grinding, anodizing of titanium, component assembly, engraving, coloured inscriptions and markings as well as packaging. We support your project right from the start – in terms of design, construction and drafting.

JOSEF GANTER FEINMECHANIK

More than 350,000 ratchets sold in the last 10 years stand for the incomparable success of our ratchets.

Benefit from our wide range of products and our long years of experience. Don't hesitate to contact us and get your ratchets at unbeatable conditions.

A company belonging to the KLINGEL MEDICAL GROUP



11/2023 - EN VZ-9-2-04 Rev. 05

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